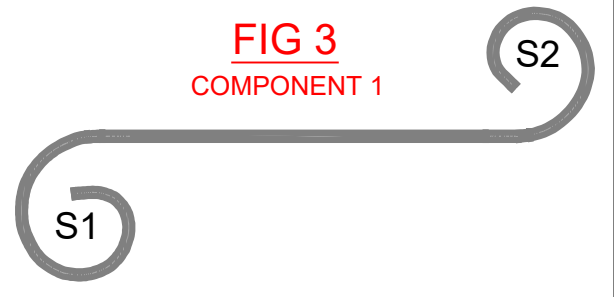


INSTRUCTIONS: COCKTAIL & GIN  
TREE HOLDER

COMPONENT 1 X5 MAIN LEG STRUCTURE 914mm (15mm x 3mm)

Stage 1: Cut all 5 lenghts at 914mm.  
Stage 2: Using a marker pen on each strip mark Bend positions B1. Mark Scroll postions S1 and S2. Mark Roll positon R1. Mark Hole positions H1 and H2.  
Stage 3: Attatch the winding handle and insert your steel strip and apply light pressure on the lever handle and roll R1 using the winding handle to form your curve. Increase the pressure on the lever handle until you get your curve needed and check using template sheet 1.  
Stage 4: Scroll S2 using your 2/3F or 2/2F scroll former. Opposite end scroll S1 using your 2/3F or 2/2F Scroll former. Take note that S1 is scrolled in the opposite direction, see Fig 3 below.  
Stage 5: Bend a 90 degree bend on B1.Check on template sheet 1.  
Stage 6: Adjust the platform to centralise the punch hole and punch both Hole positions H1 first. For H2, set the tape measuring device to 40mm and place H1 into the point holder and punch H2. This will give you an accurate 40mm gap between both holes. \*\*\*If you do not have a tape measuring device please make sure to mark and punch the steel as accuratley as possible\*\*\*. Repeat this method for holes H1 and H2 on the ARM component 2.

FIG 3  
COMPONENT 1



COMPONENT 2 X10 ARM: 450mm (15mm x 3mm)

Stage 1: Cut all 10 lenghts at 450mm.  
Stage 2: Using a marker pen on each strip mark Roll postion R2. Mark Twist position T1. Mark Scroll positon S3. Mark Hole postions H1 and H2.  
Stage 3: Attatch the winding handle and insert your steel strip and apply light pressure on the lever handle and roll R2 using the winding handle to form your curve. Increase the pressure on the lever handle until you get your curve needed and check using template sheet 1.  
Stage 4: Scroll S3 using your 2/3F or 2/2F scroll former.  
Stage 5: Using your PTW Twist T1, use Fig 2 for twisting set up on template sheet 2.  
Stage 6: Punch both Hole positions H1 first. For H2, set the tape measuring device, if available to 40mm and place H1 into the point holder and punch H2. This will give you an accurate 40mm gap between both holes. \*\*\*If you do not have a tape measuring device please make sure to mark and punch the steel as accuratley as possible\*\*\*. Repeat this method for holes H1 and H2 on the ARM component 2.

COMPONENT 3 X2 Collar: 100mm (15mm x 3mm)

Stage 1: Cut 2 lenghts at 100mm.  
Stage 2: Using a marker pen, mark Bend positions B2. Mark Hole positions H3.  
Stage 3: Remove the winding handle and create a shallow bend at B2 and repeat the same bend on all B2's. Adjust the bolt anti-clockwise only with the smallest of turns to be able to apply more pressure on the lever handle to increase your bend. Keep repeating this process until you form your Collar.  
Check using template sheet 1.  
Stage 4: Punch hole postions H3.

ASSEMBLY

Attatch your components together using 3mm Dia 12mm Long Nuts and Bolts. Use Fig 1 for assembling positions.



LIST OF MATERIALS REQUIRED

11x Lenghts of 15mm x 3mm x 3ft Steel Strip (MC037)  
20x 3mm Dia 12mm Long Nuts and Bolts (MC061L)  
5x Large Bumper feet (MC1275)

TOOL LIST

CUTTING: PRAC P/SH, MASTER P/SH, XL5+ POWER BENDER  
PUNCHING: PRAC P/SH. MASTER M/PSH, XL5+ POWER BENDER 3mm Dia Hole  
BENDING: PRAC RBR, MASTER RBR + MICRO BENDER, XL5+ POWER BENDER + MICRO BENDER  
RIVETING: PRAC RBR, MASTER RBR, XL5+ POWER BENDER  
ROLLING: PRAC RBR, MASTER RBR, XL5+ POWER BENDER  
SCROLLING: 2/2F SCROLL FORMER, 2/3F SCROLL FORMER  
TWISTING: PRAC TWISTER



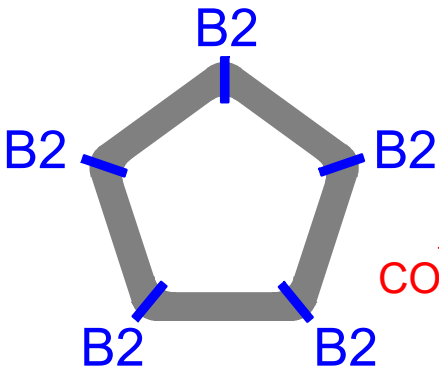
Contact Us  
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+44 (0)1482 345067  
info@jandcrwood.co.uk

INSTRUCTIONS: COCKTAIL & GIN TREE HOLDER

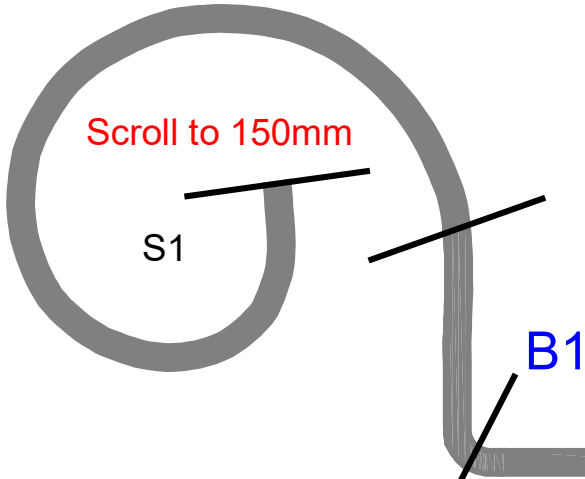
TEMPLATE  
SHEET 1

SIDE VIEW  
TO SCALE

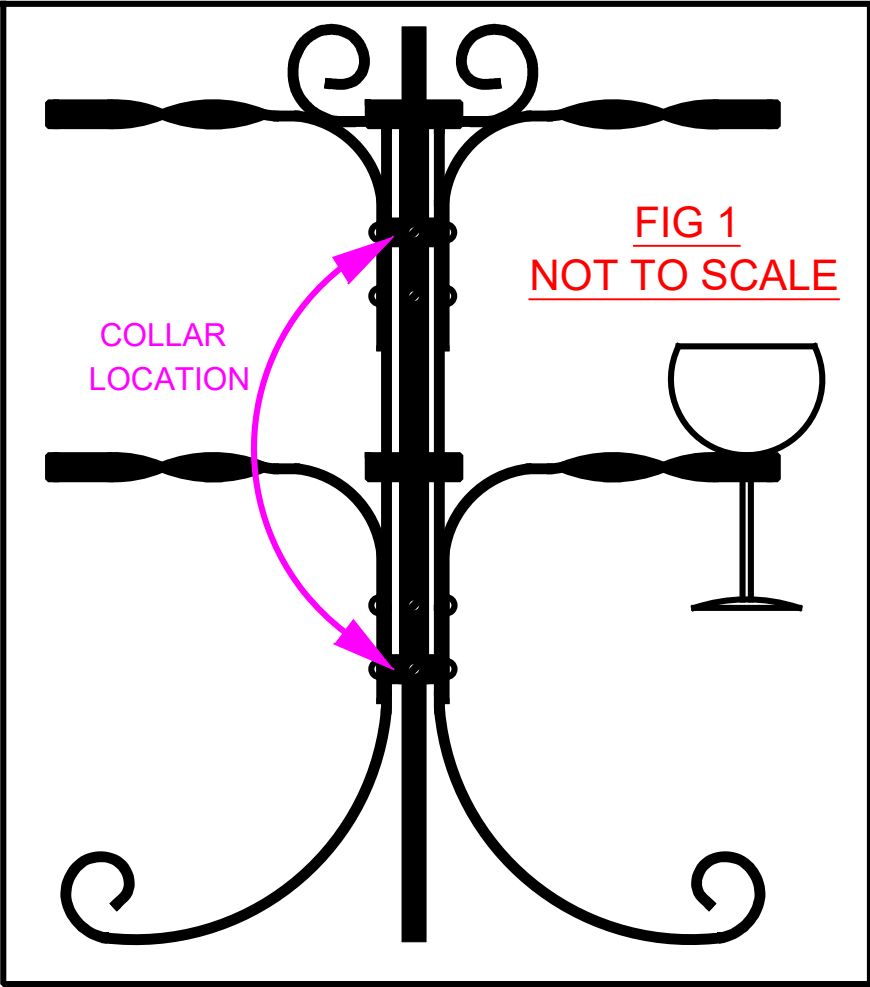
B = BEND  
H = HOLE



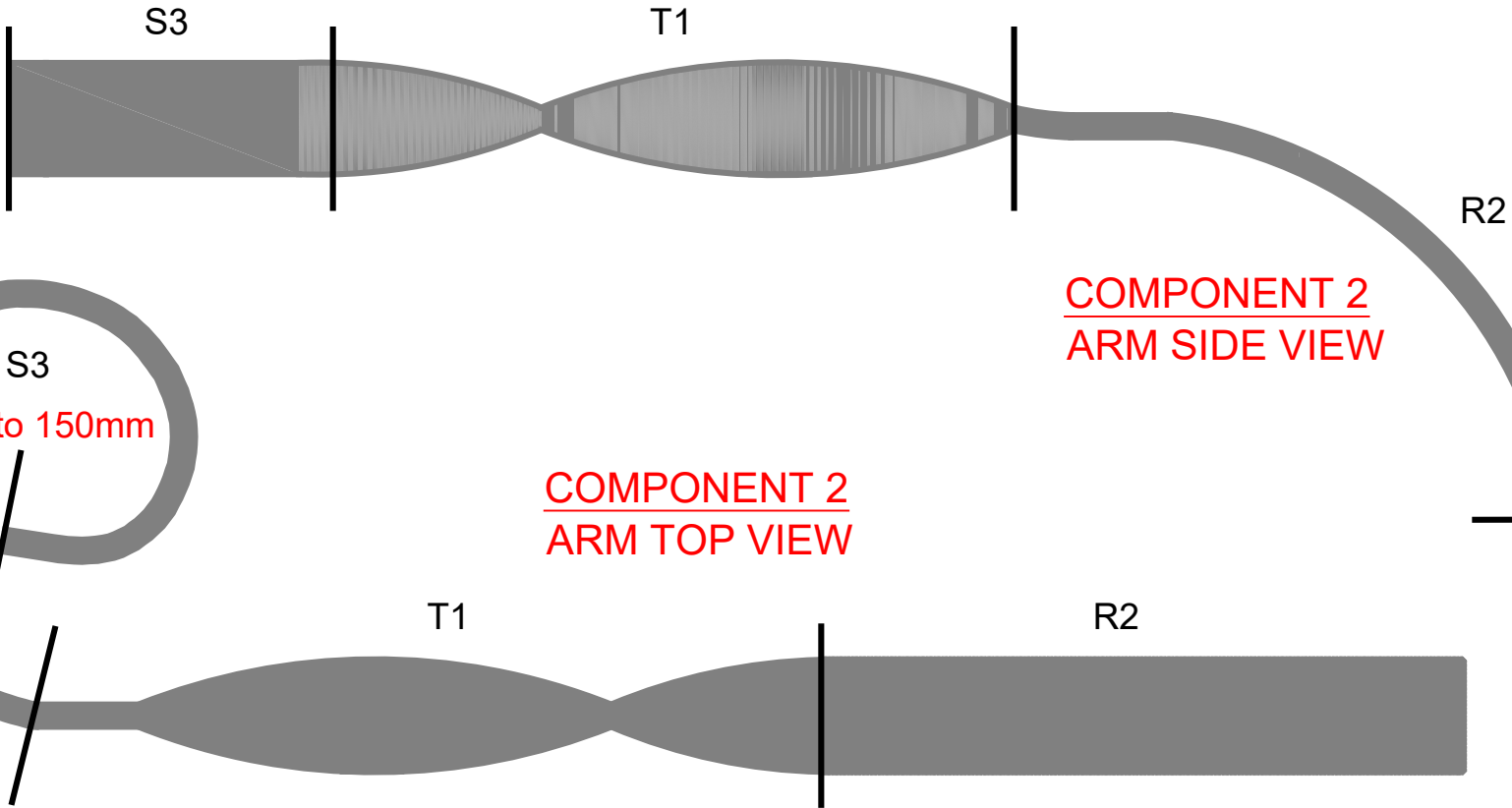
COMPONENT 3  
COLLOAR SIDE VIEW



COMPONENT 1  
TOP OF LEG

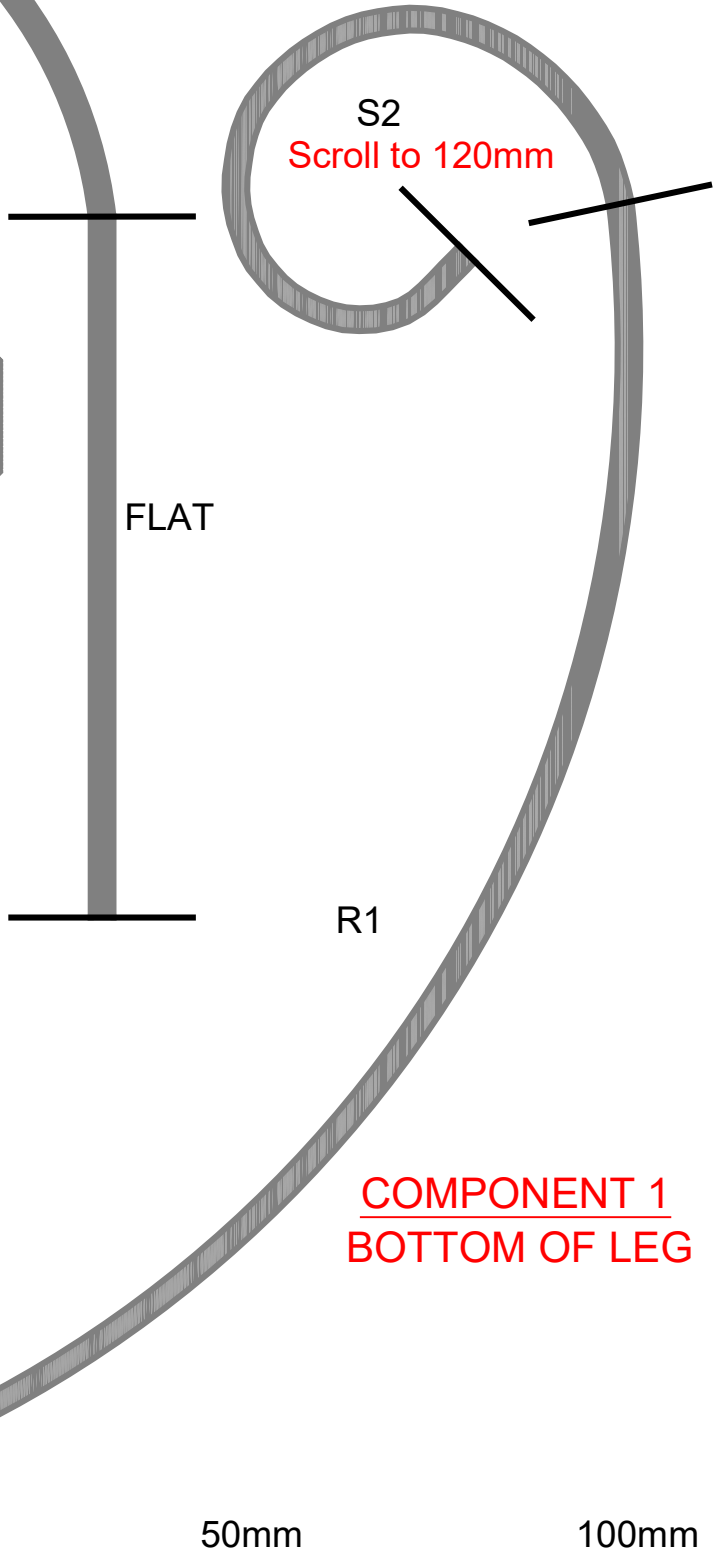


COLLAR  
LOCATION

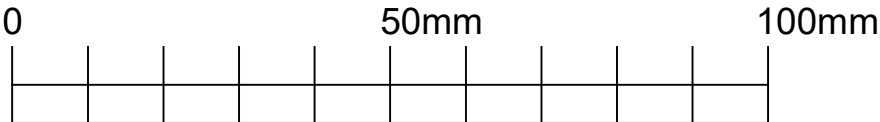


COMPONENT 2  
ARM TOP VIEW

COMPONENT 2  
ARM SIDE VIEW



COMPONENT 1  
BOTTOM OF LEG

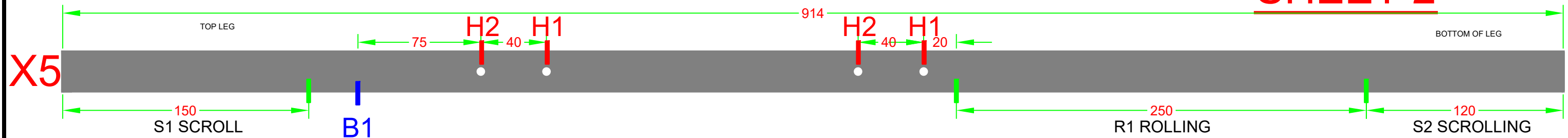


SCALE BAR

# INSTRUCTIONS: COCKTAIL & GIN TREE HOLDER

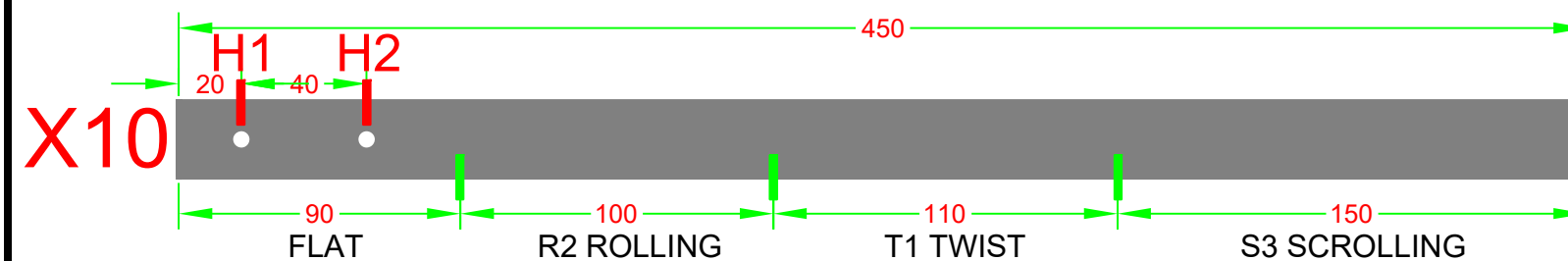
## TEMPLATE SHEET 2

COMPONENT 1 MAIN LEG SRUCTURE TOP/BOTTOM CUT LENGTH AT 914MM (15MMX3MM)

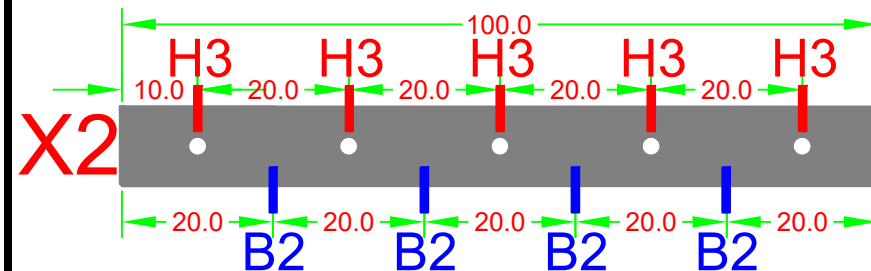


B = BEND  
H = HOLE

COMPONENT 2 ARM CUT LENGTH AT 450MM (15MMX3MM)



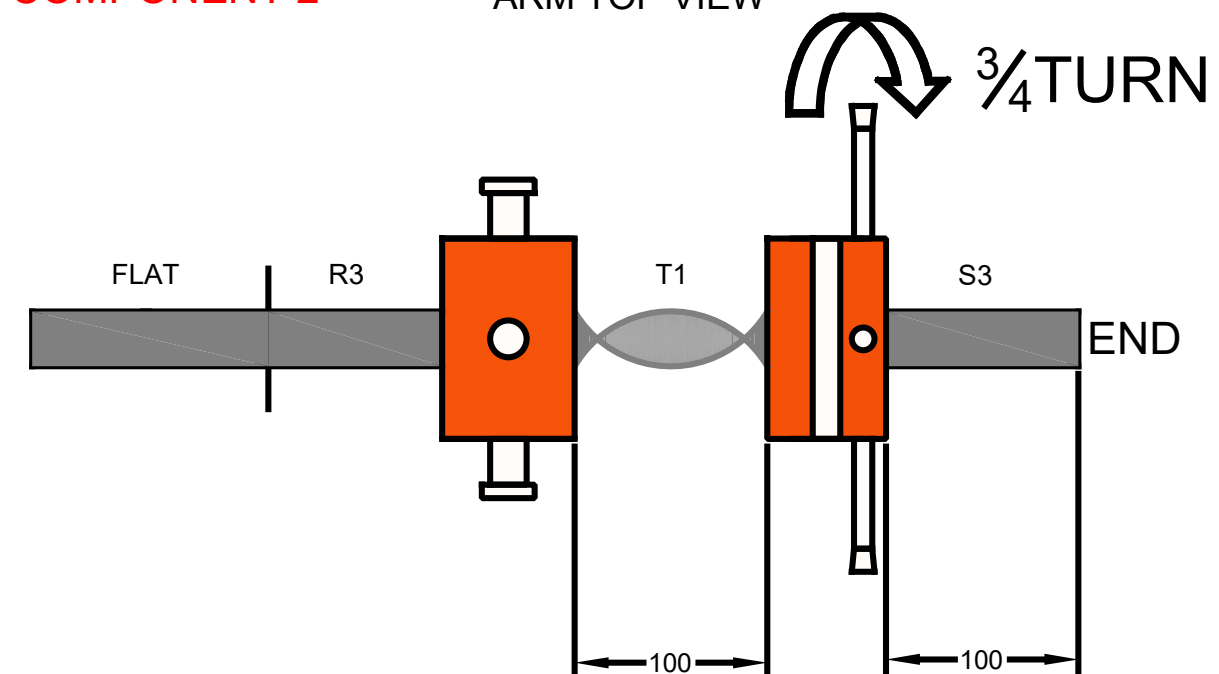
COMPONENT 3 COLLAR CUT LENGTH AT 100MM (15MMX3MM)



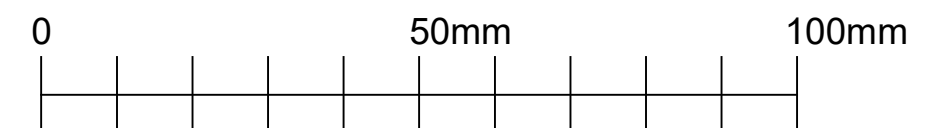
FLAT VIEW  
NOT TO SCALE

FIG 2  
COMPONENT 2

PTW SET UP  
ARM TOP VIEW



We recommend that before starting you wipe all steel bars down so that they are free of grease, scale or dirt. After cutting any component, we also recommend that you trim the corners for a neater finish, if preferred, unless these instructions tell you otherwise. Use a fine tip marker pen, pencil or scribe for marking hole, bend, scroll, roll points on the bars.



SCALE BAR