

FLOATING BOOK SHELF

COMPONENT 1 BRACKET



Stage 1: Cut 2 strips at 350mm and 60mm long using the PPSH.

Stage 2: On each strip mark bending positions B1 and B2, place the strip onto the strip dimension below.

Stage 3: Bend B1 on both components 1 & 2 at 90 degrees.

Stage 4: Set the bending machine to bend B2, remember both bends are opposite to each other. *****CHECK BENDS TO SHEET*****

Stage 5: Lay out components into position using FIG 1 and mark a LINE using a pen for the hole position and remember to set the platform on the PPSH to centralize the punch hole using the hole punch gauge MC1526. Then rivet using a 8mm long rivet.



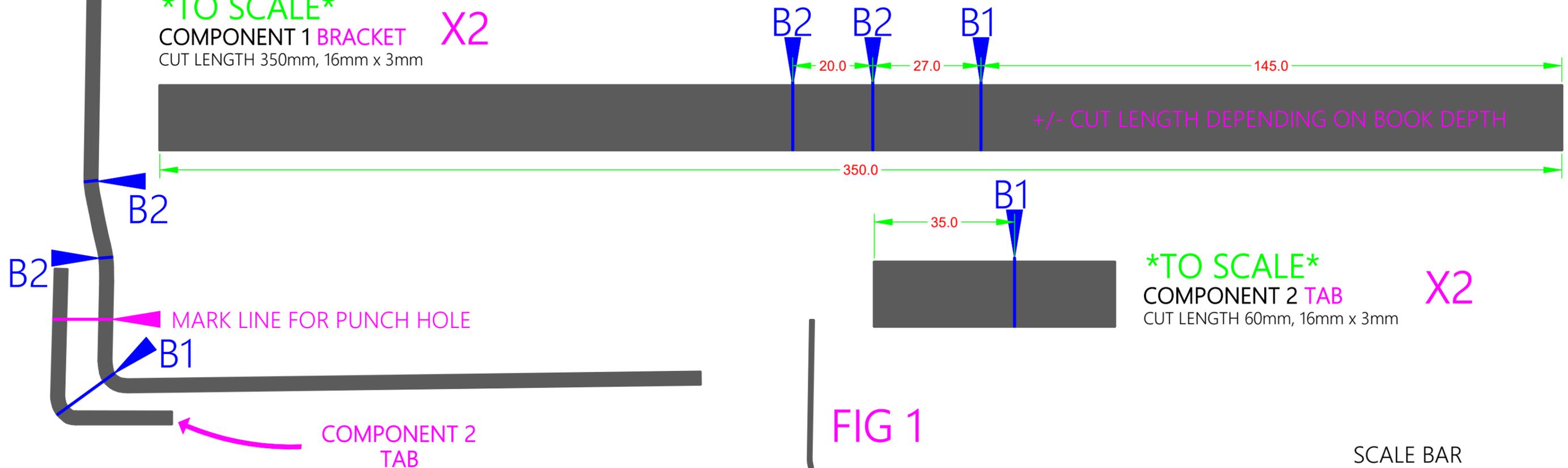
FLAT VIEW TO SCALE

TO SCALE

COMPONENT 1 BRACKET

X2

CUT LENGTH 350mm, 16mm x 3mm



TO SCALE

COMPONENT 2 TAB

X2

CUT LENGTH 60mm, 16mm x 3mm

FIG 1



We recommend that before starting you wipe all steel bars down so that they are free of grease, scale or dirt. After cutting any component, we also recommend that you trim the corners for a neater finish, if preferred, unless these instructions tell you otherwise. Use a fine tip marker pen, pencil or scribe for making hole, bend, scroll, roll and twist points on the bars.