



Design Notes

Mince Pie Stand

Difficulty Rating:

Easy	YES
Straight forward	
More complex	

Please note:

These Design Notes are for our regular metalcrafters who are familiar with our more comprehensive Design Pack instruction sheets and who are ready to progress on to new projects where briefer outline instructions are sufficient. The dimensions in the diagram(s) shown overleaf are approximate and for guidance only. Where bend angles, rolling radii or other information are not specified it is assumed that the reader is experienced enough with Metalcraft tools to be able to work these out for themselves from the drawings provided.

Tools required to make this design

Punching	Practical Punch/Shear Tool (PPS) or Master Punch/Shear or XL5+ Power Bender fitted with 3mm Punch Block & Pins.	YES
Cutting	Practical Punch/Shear Tool (PPS) or Master Punch/Shear Tool or XL+ Power Bender Tool	YES
Riveting	Practical Riveting Bending and Rolling Tool (PRBR)	YES
Bending	Practical Riveting Bending and Rolling Tool (PRBR)	YES
Rolling	Practical Riveting Bending and Rolling Tool (PRBR)	YES
Scrolling	Mk 1/2 Scroll Former	YES

We recommend that before starting you wipe all steel bars down so that they are free of grease, scale or dirt. After cutting any component, we also recommend that you trim the corners for a neater finish, if preferred, unless these instructions tell you otherwise. Use a fine tip marker pen, pencil or scribe for marking hole, bend, scroll, roll points on the bars.



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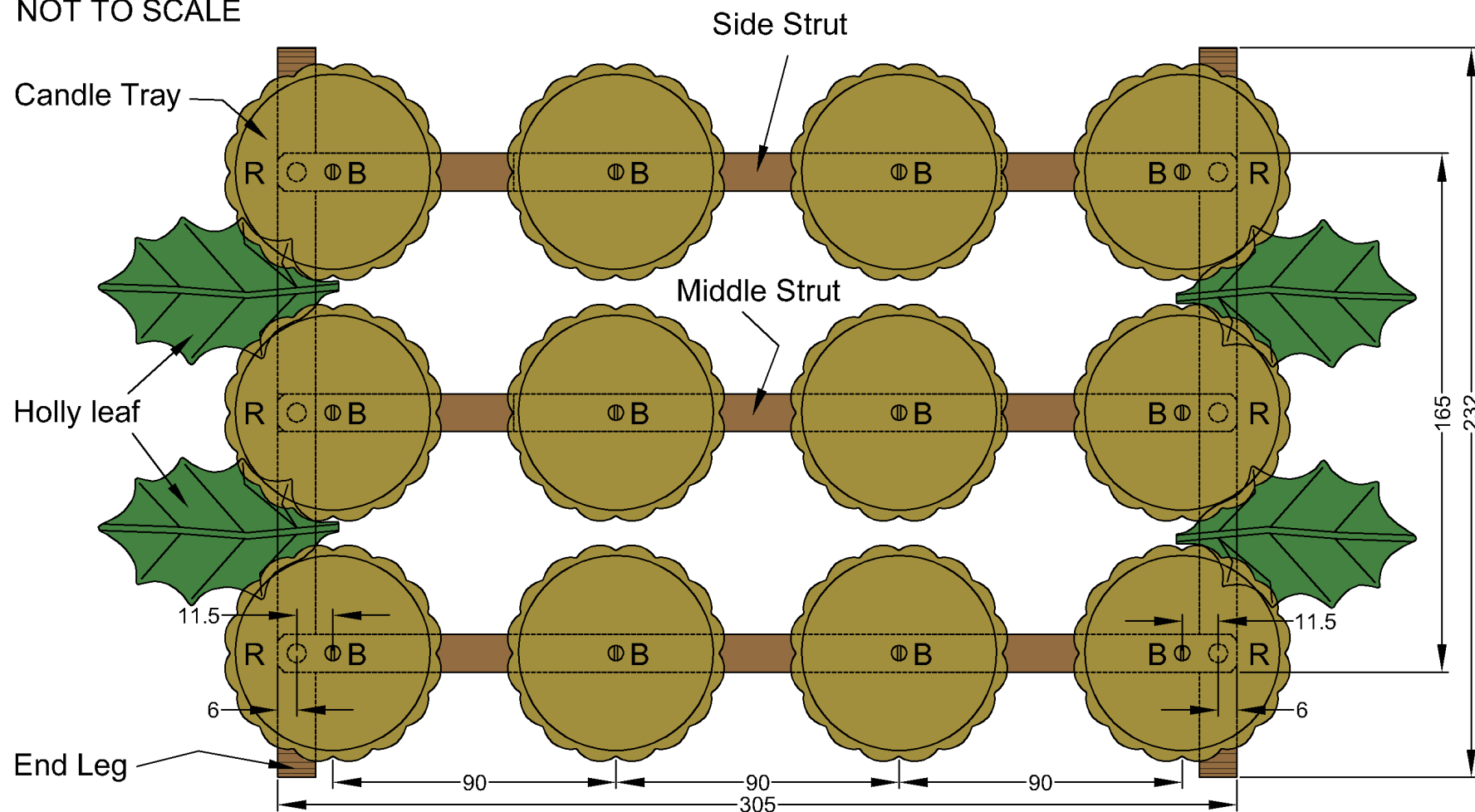
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INSTRUCTIONS: MINCE PIE STAND

TOP VIEW

NOT TO SCALE



List of Materials Required:

- 3 x 914mm (3ft) Length of 12mm x 2mm Steel Strip (Re-Order Ref: MC036)
- 12 x 8mm x 3mm Nuts & Bolts (Re-Order Ref: MC059L)
- 6 x 6mm 3mm Rivets (Re-Order Ref: MC050L)
- 12 No. W16 Candle Trays (Re-Order Ref: MC080)
- 2 No. Xmas Bells (Re-Order Ref: MC756)
- 4 No. L24 Holly Leaves (Re-Order Ref: MC710)
- Pack of J-B Weld (Two Part-Liquid Steel) Adhesive, (Re-Order Ref: M1235)

SIDE STRUT (2 No. req'd)

12 x 2mm Strip-305mm long.
Cut strip to length shown and chamfer corners. Punch at locations designated with a "B" and "R" to receive bolt and rivet fixings respectively.

MIDDLE STRUT

12 X 2mm Strip-405mm long.
Cut strip to length shown and chamfer corners. Bend strip as shown and punch at locations designated with a "B" and "R" to receive bolt and rivet fixings respectively.

END LEG (2 No. req'd)

12 x 2mm Strip-380mm long.
Cut strip to length shown and chamfer corners. Scroll both ends to 100mm. corners. Punch at locations designated with a "R" to receive rivet fixings.

ASSEMBLY

Rivet side struts and middle strut to end legs.
Bolt candle trays to top of struts. See Fig 1.
Glue holly leaves to top of end legs and Xmas bells to upright sections of middle strut.
Hint:
Decorate Xmas bells and holly leaves before fixing.

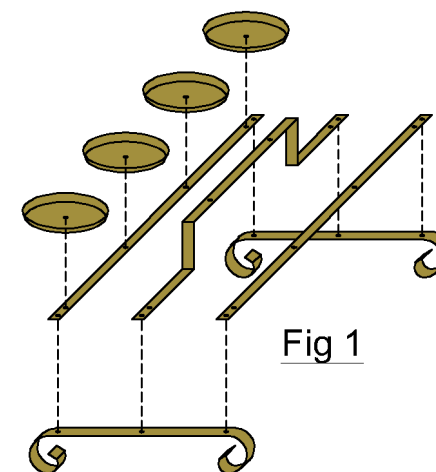
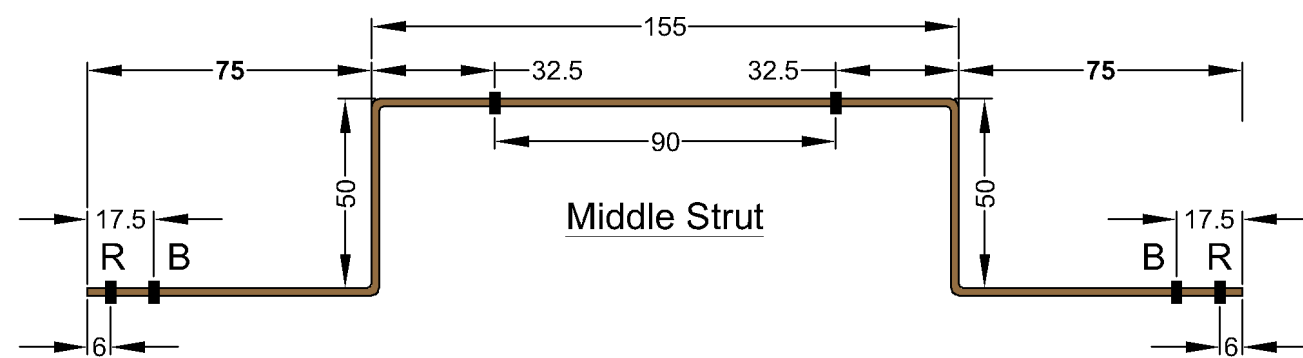
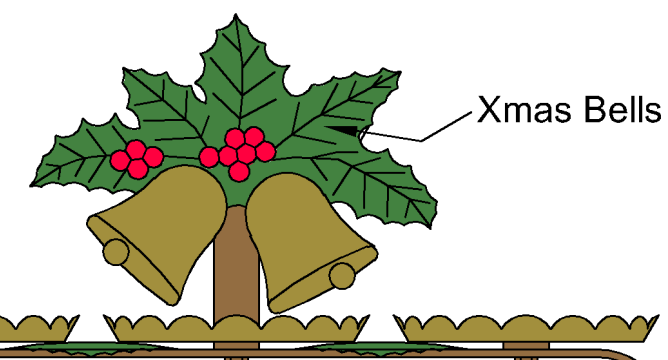
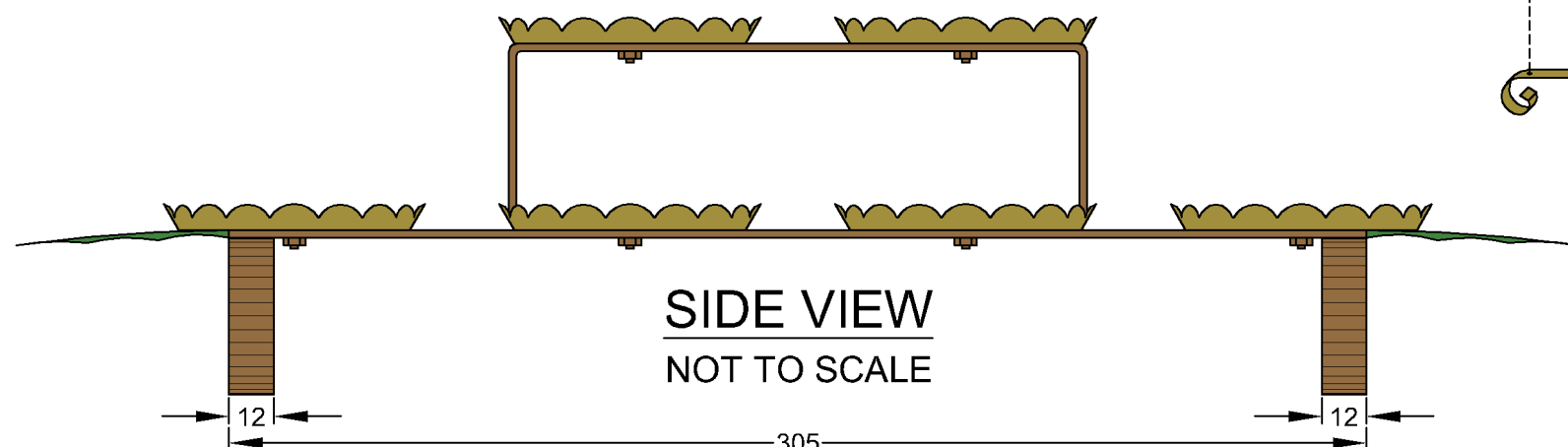


Fig 1



SIDE VIEW

NOT TO SCALE



END VIEW

NOT TO SCALE

